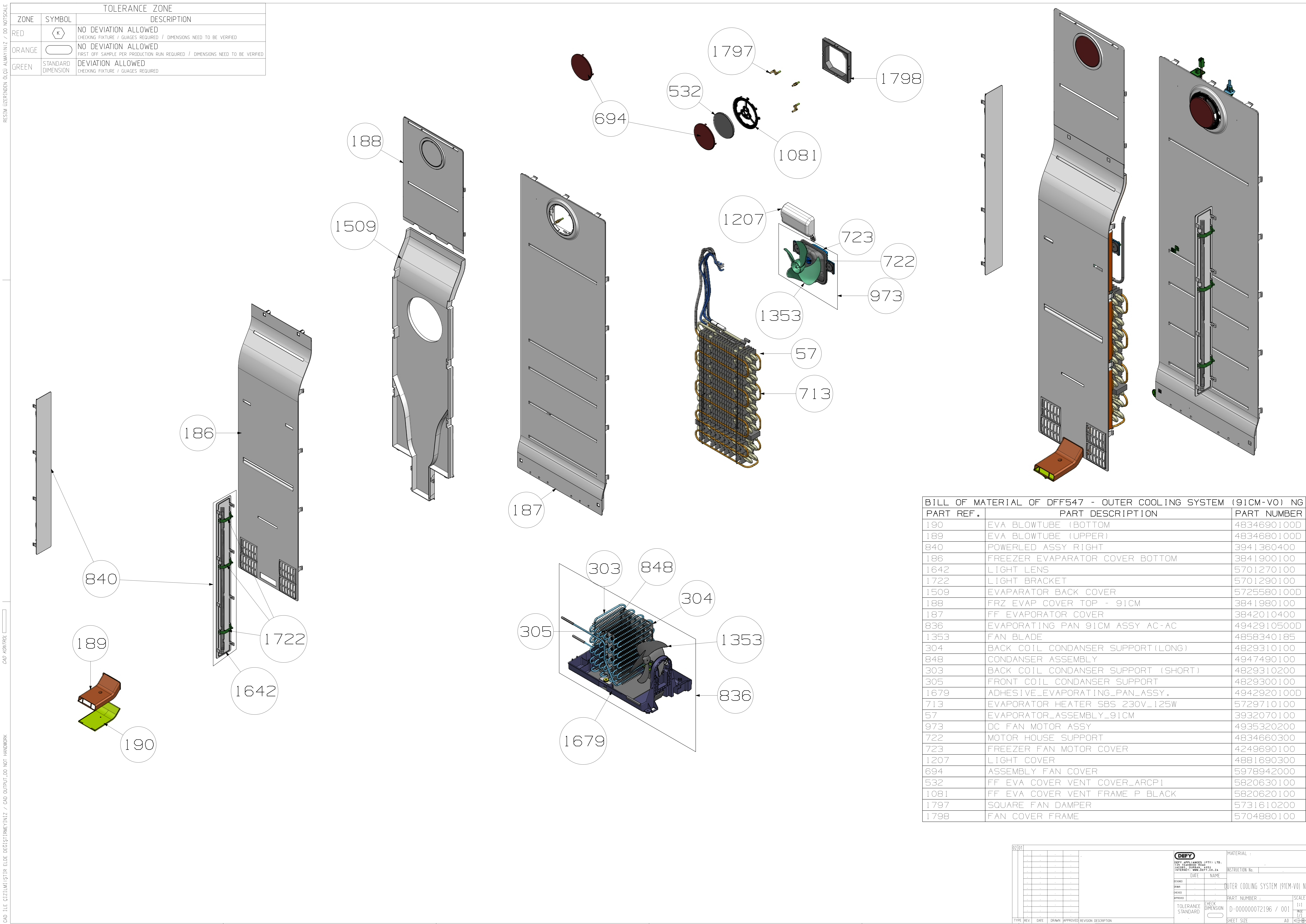




BILL OF MATERIAL OF DFF547 - OUTER COOLING SYSTEM (91CM-VO) NG		
PART REF.	PART DESCRIPTION	PART NUMBER
190	EVA BLOWTUBE (BOTTOM)	4834690100D
189	EVA BLOWTUBE (UPPER)	4834680100D
840	POWERLED ASSY RIGHT	3941360400
186	FREEZER EVAPARATOR COVER BOTTOM	3841900100
1642	LIGHT LENS	5701270100
1722	LIGHT BRACKET	5701290100
1509	EVAPARATOR BACK COVER	5725580100D
188	FRZ EVAP COVER TOP - 91CM	3841980100
187	FF EVAPORATOR COVER	3842010400
836	EVAPORATING PAN 91CM ASSY AC-AC	4942910500D
1353	FAN BLADE	4858340185
304	BACK COIL CONDANSER SUPPORT (LONG)	4829310100
848	CONDANSER ASSEMBLY	4947490100
303	BACK COIL CONDANSER SUPPORT (SHORT)	4829310200
305	FRONT COIL CONDANSER SUPPORT	4829300100
1679	ADHESIVE_EVAPORATING_PAN_ASSY.	4942920100D
713	EVAPORATOR HEATER SBS 230V_125W	5729710100
57	EVAPORATOR_ASSEMBLY_91CM	3932070100
973	DC FAN MOTOR ASSY	4935320200
722	MOTOR HOUSE SUPPORT	4834660300
723	FREEZER FAN MOTOR COVER	4249690100
1207	LIGHT COVER	4881690300
694	ASSEMBLY FAN COVER	5978942000
532	FF EVA COVER VENT COVER_ARCP1	5820630100
1081	FF EVA COVER VENT FRAME P BLACK	5820620100
1797	SQUARE FAN DAMPER	5731610200
1798	FAN COVER FRAME	5704880100

TOLERANCE ZONE		
ZONE	SYMBOL	DESCRIPTION
RED		NO DEVIATION ALLOWED CHECKING FIXTURE / GUAGES REQUIRED / DIMENSIONS NEED TO BE VERIFIED
ORANGE		NO DEVIATION ALLOWED FIRST OFF SAMPLE PER PRODUCTION RUN REQUIRED / DIMENSIONS NEED TO BE VERIFIED
GREEN	STANDARD DIMENSION	DEVIATION ALLOWED CHECKING FIXTURE / GUAGES REQUIRED